## Central Composite Design (with center replicates)

| factor A | factor B | factor C | note |
| :---: | :---: | :---: | :--- |
| +1 | +1 | +1 | $2^{3}$ factorial design |
| +1 | +1 | -1 | $2^{3}$ factorial design |
| +1 | -1 | +1 | $2^{3}$ factorial design |
| +1 | -1 | -1 | $2^{3}$ factorial design |
| -1 | +1 | +1 | $2^{3}$ factorial design |
| -1 | +1 | -1 | $2^{3}$ factorial design |
| -1 | -1 | +1 | $2^{3}$ factorial design |
| -1 | -1 | -1 | $2^{3}$ factorial design |
| +1.7 | 0 | 0 | star design |
| -1.7 | 0 | 0 | star design |
| 0 | +1.7 | 0 | star design |
| 0 | -1.7 | 0 | star design |
| 0 | 0 | +1.7 | star design |
| 0 | 0 | -1.7 | star design |
| 0 | 0 | 0 | star design |
| 0 | 0 | 0 | center replicate |
| 0 | 0 | 0 | center replicate |
| 0 | 0 | 0 | center replicate |
| 0 | 0 | 0 | center replicate |
| 0 | 0 | 0 | center replicate |

